
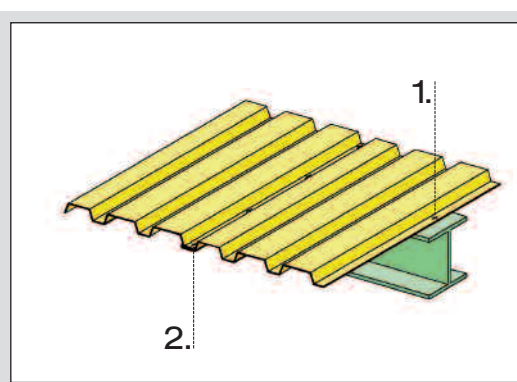
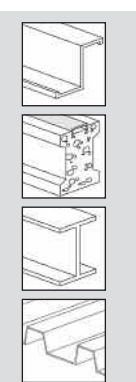



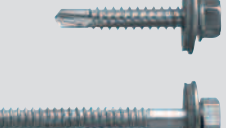

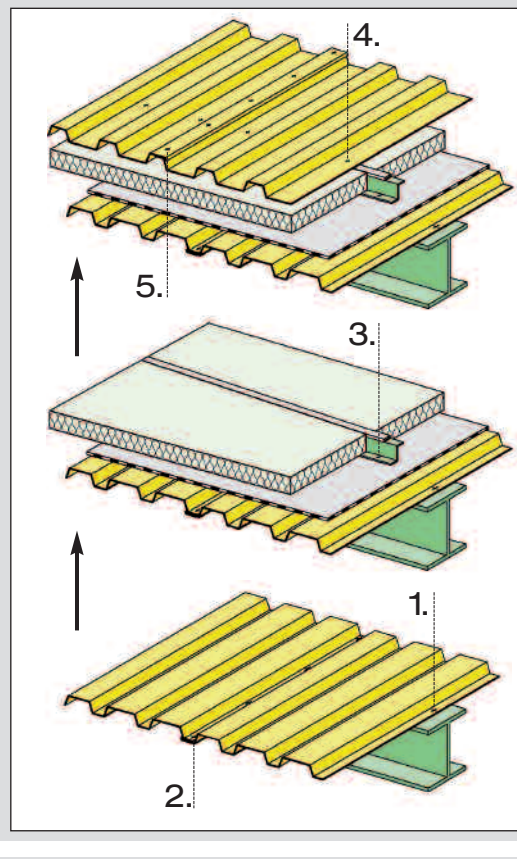
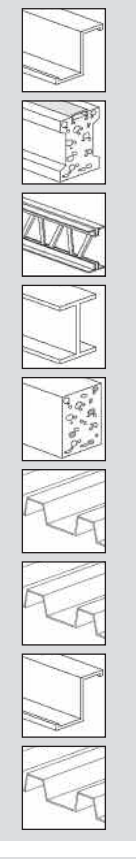







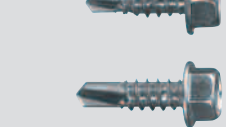
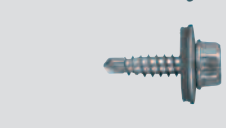
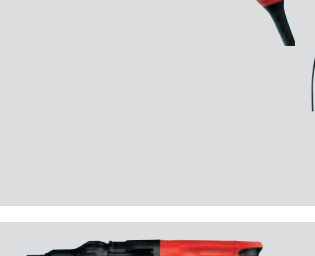
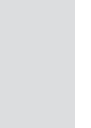
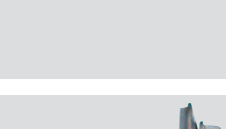


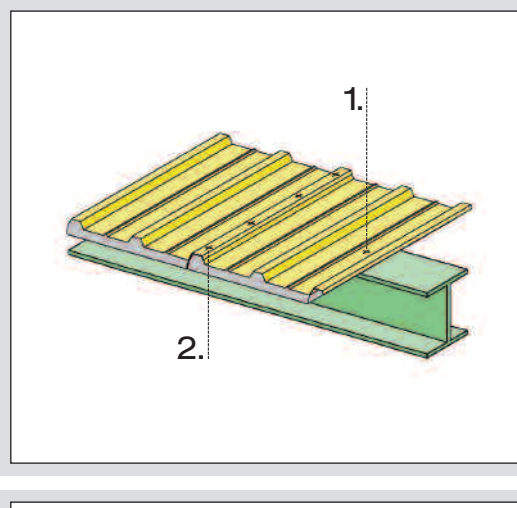
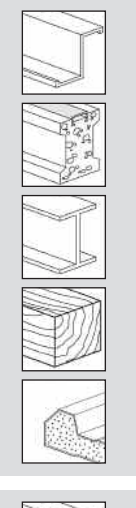
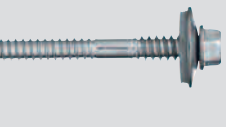




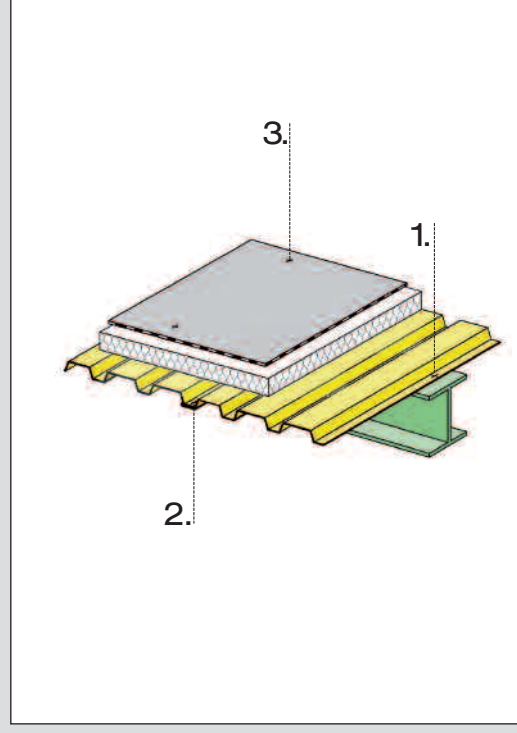
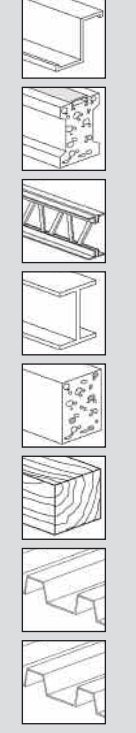
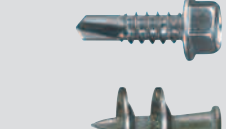





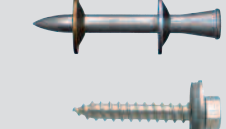
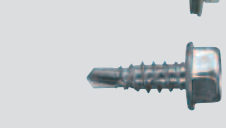
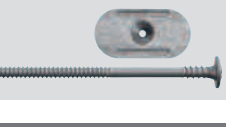



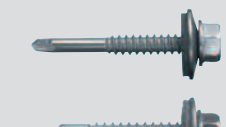


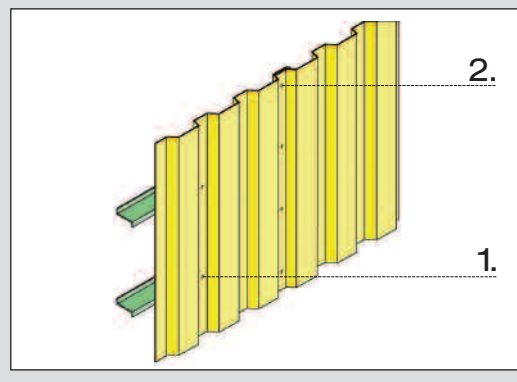
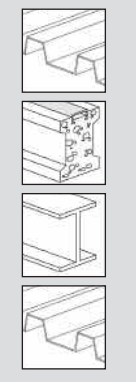
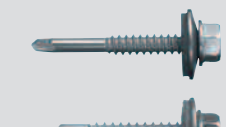


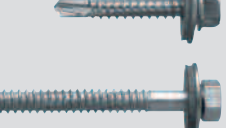

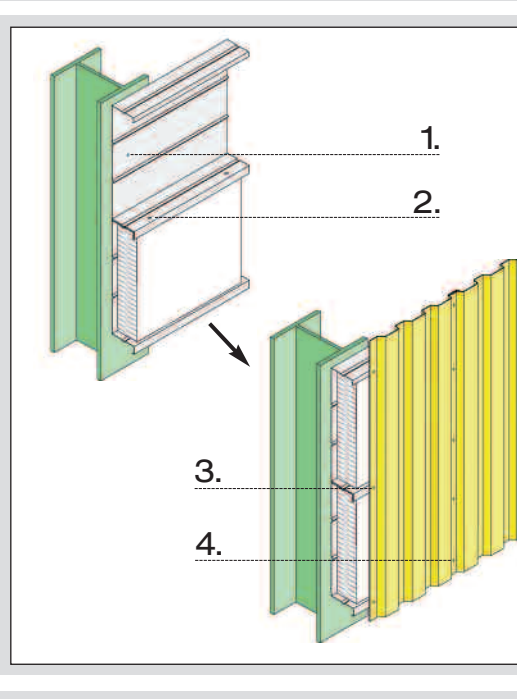
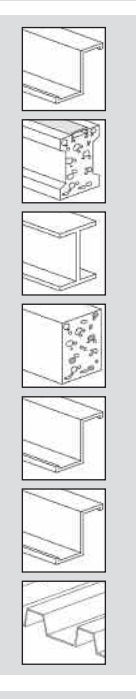
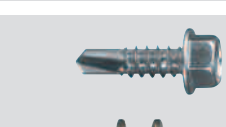





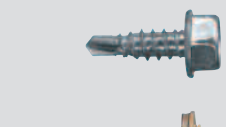


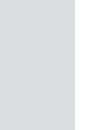
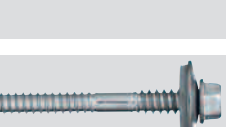

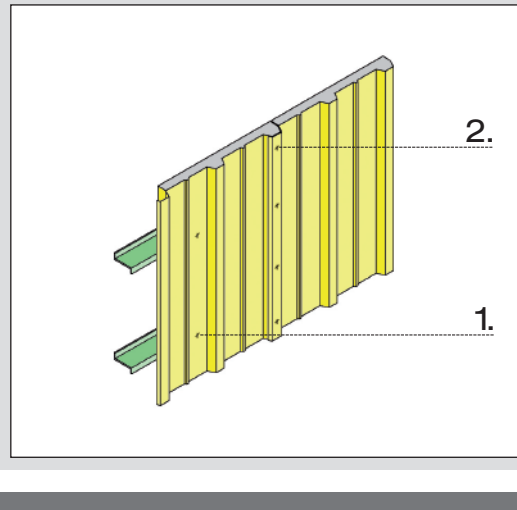
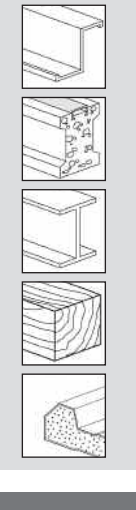





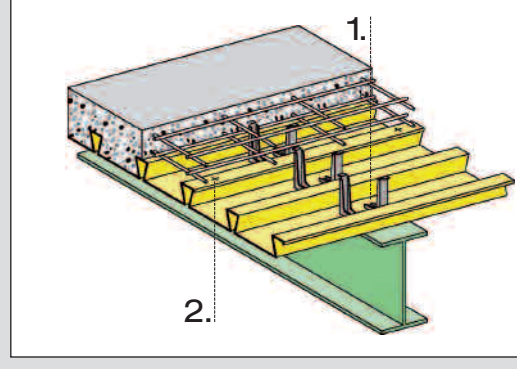
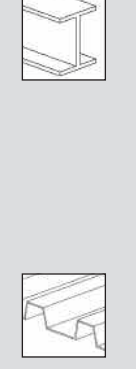



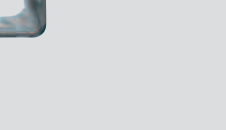
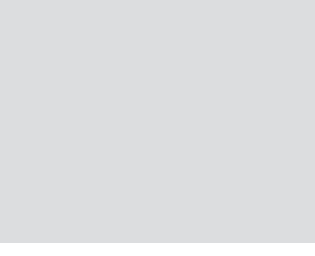
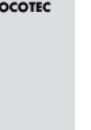
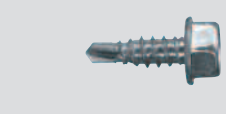




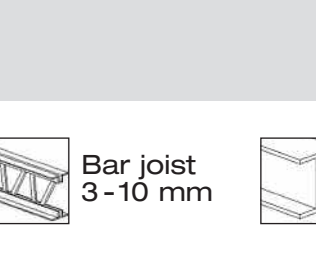



# Hilti Siding & Decking Direct Fastening Selector

Roof	Fastening point	Base material	Technology	Consumables	Tools	Approvals		
<b>Single skin</b> with/without insulation 			<b>SF</b> 1. Sheet to base	<b>SF</b> S-MD 51 (L)S 	ST 1800 ST 2500 	DIBt Z-14.1-4 		
			<b>SF</b> 2. Sheet overlapping	<b>SF</b> S-MD 53 S 				
<b>Double skin</b> 			<b>SF</b> 1. Sheet to base	<b>SF</b> S-MD 03 Z M 	ST 1800 + SDT 25 DX 76 PTR 	DIBt Z-14.1-4 		
			<b>DX</b> X-ENP2K-20 MX 	DX 76 PTR DX 860-ENP DX 76 				
			<b>DX</b> X-EDN19 MX X-EDNK22 MX 					
			<b>DX</b> X-ENP-19 MX(R) 					
			<b>DX</b> NPH2-42 					
<b>SF</b> 2. Sheet overlapping (inner skin)	<b>SF</b> S-MD 01 Z M 	ST 1800 + SDT 25 	DIBt Z-14.1-4 					
<b>SF</b> 3. Intermediate profile to sheet	<b>SF</b> S-MD 03 Z M 							
<b>SF</b> 4. Sheet to intermediate profile	<b>SF</b> S-MD 61 S 							
<b>SF</b> 5. Sheet overlapping (outer skin)								
<b>Sandwich panel</b> 			<b>SF</b> 1. Panel to base	<b>SF</b> S-CD 63 S 	ST 1800 ST 2500 	DIBt Z-14.4-407 		
			<b>SF</b> 2. Overlapping	<b>SF</b> S-CD 65 S S-MP 62 S (>12mm) 				
<b>Flat roof insulated</b> 			<b>SF</b> 1. Sheet to base	<b>SF</b> S-MD 03 Z M 	ST 1800 + SDT 25 DX 76 PTR 	DIBt Z-14.1-4 		
			<b>DX</b> X-ENP2K-20 MX 	DX 76 PTR DX 860-ENP DX 76 				
			<b>DX</b> X-EDN19 MX X-EDNK22 MX 					
			<b>DX</b> X-ENP-19 MX(R) 					
			<b>DX</b> NPH2-42 					
<b>SF</b> 2. Sheet overlapping	<b>SF</b> S-MP 53 Z 	ST 1800 ST 2500 	DIBt Z-14.1-4 					
<b>SF</b> 3. Insulation	<b>SF</b> S-MD 01 Z M 							
<b>SF</b> S-IW AZ Plates+ S-IT 01 C / S-IS 01 C 	ST 1800 + SDT 25 ST 1800 ST 2500 							
<b>Single skin</b> with/without insulation 			<b>SF</b> 1. Sheet to base	<b>SF</b> S-MD 51 (L)S (RAL for painted skin) 	ST 1800 ST 2500 	DIBt Z-14.1-4 		
			<b>SF</b> 2. Sheet overlapping	<b>SF</b> S-MD 53 S (RAL for painted skin) 				
<b>Double skin</b> 			<b>SF</b> 1. Intermediate profile to base	<b>SF</b> S-MD 03 Z 	ST 1800 	DIBt Z-14.1-4 		
			<b>DX</b> X-ENP2K-20 MX 	DX 76 PTR DX 76 				
			<b>DX</b> X-ENP-19 MX 					
			<b>DX</b> NPH2-42 					
<b>SF</b> 2. Profile to profile	<b>SF</b> S-MD 01 Z 	ST 1800 	DIBt Z-14.1-4 					
<b>SF</b> 3. Sheet to intern. profile (horizontal/vertical)	<b>SF</b> S-MD 51 (L)S (RAL for painted skin) 							
<b>SF</b> 4. Sheet overlapping								
<b>Sandwich panel</b> 			<b>SF</b> 1. Panel to base	<b>SF</b> S-CD 63 S 	ST 1800 ST 2500 	DIBt Z-14.4-407 		
			<b>SF</b> 2. Overlapping	<b>SF</b> S-CD 65 S S-MP 62 S (>12mm) 				
<b>Composite Floor</b> <b>With shear connectors</b> 			<b>DX</b> 1. Sheet to base with shear connectors	<b>DX</b> X-HVB + X-ENP-21 HVB 	DX 76 	SOCOTEC, City of Vienna, ÖNORM, DIBt, SCI, TZÜS, CIP 		
			<b>SF</b> 2. Sheet overlapping	<b>SF</b> S-MD 01 Z M 			ST 1800 + SDT 25 	DIBt Z-14.1-4 
			<b>DX</b> X-ENP2K-20 MX 					
			<b>DX</b> X-EDN19 MX X-EDNK22 MX 					
			<b>DX</b> X-ENP-19 MX(R) 					
<b>DX</b> NPH2-42 	<b>SF</b> 1. Sheet to base	<b>SF</b> S-MD 01 Z M 	ST 1800 + SDT 25 	DIBt Z-14.1-4 				
<b>SF</b> 2. Sheet overlapping								

