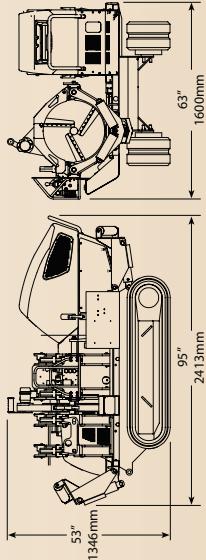


# 500 Specifications

FUSION MACHINES

## TracStar® 500/Automated



### CAPACITY

Fuses Pipe Sizes: ..... 6" IPS - 20" OD pipe (180mm - 500mm)

### WEIGHT

Machine: ..... 2700 lbs (1225Kg)  
4 Jaw Carriage Configuration: ..... 390 lbs (176.9Kg)

3 Jaw Carriage Configuration: ..... 390 lbs (176.9Kg)  
3 Jaw Carriage Configuration: ..... 289 lbs (131.1Kg)

Facer: ..... 289 lbs (131.1Kg)

Facer: ..... 84 lbs (38.1Kg)

6" IPS - 12" DIPS Heater: ..... 84 lbs (38.1Kg)

6" IPS - 12" DIPS Heater: ..... 28 lbs (13Kg)

12" IPS - 20" OD Heater: ..... 39 lbs (17.7Kg)

12" IPS - 20" OD Heater: ..... 39 lbs (17.7Kg)

### HYDRAULICS

System Pressure: ..... 2300 PSI (157.6 BAR) Max.  
Hydraulic Reservoir Capacity: ..... 12 Gallons (45.4 liters)

### ENGINE

Engine Type: ..... 23 HP, 90cc, 3-cylinder liquid cooled

Fuel Type: ..... Diesel

Fuel Tank Capacity: ..... 11 Gallons (41.6 liters)

Operational Tank Capacity: ..... 8 Hours

Starting System: ..... Electric

### ELECTRICAL

Input: ..... None, self-contained

### POWER

Heater Power (12" IPS - 20" OD): ..... 4000 Watt

Facer Power: ..... Hydraulic

### CHASSIS

Frame: ..... Welded steel construction

### MOBILITY

Tracked: ..... Rubber crawler tracks

Transportation: ..... Self-propelled

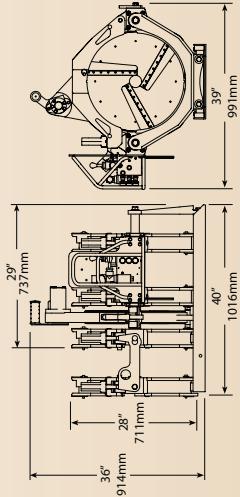
Vehicle speed: ..... Low 1.8mph / High 2.1mph

Lifting: ..... Lift points and lifting assembly

### WARRANTY

Term: ..... 3 Years, see page 5 for details

## PitBull® 500



### CAPACITY

Fuses Pipe Sizes: ..... 6" IPS - 20" OD pipe (180mm - 500mm)

### WEIGHT

Machine: ..... 390 lbs (176.9Kg)  
4 Jaw Carriage Configuration: ..... 289 lbs (131.1Kg)

3 Jaw Carriage Configuration: ..... 289 lbs (131.1Kg)  
3 Jaw Carriage Configuration: ..... 84 lbs (38.1Kg)

Facer: ..... 84 lbs (38.1Kg)

6" IPS - 12" DIPS Heater: ..... 28 lbs (13Kg)

12" IPS - 20" OD Heater: ..... 39 lbs (17.7Kg)

### POWER

Heater Power (12" IPS - 20" OD Heater): ..... 4000 Watt

### MOTOR

Facer Power: ..... Hydraulic  
Power Requirement: ..... 5.2kVA/4.5Watt

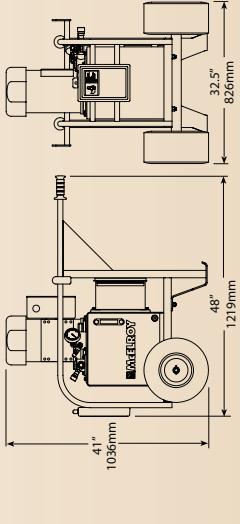
### MOBILITY

Electric: ..... 5 HP  
Tires: ..... High-flotation inflatable tires  
Transportation: ..... Two-wheel cart

### WARRANTY

Term: ..... 3 Years, see page 5 for details  
Frame: ..... Welded steel construction  
Tires: ..... High-flotation inflatable tires  
Transportation: ..... Two-wheel cart

## HPU (Hydraulic Power Unit)



### WEIGHT

Machine: ..... 390 lbs (176.9Kg)

### HYDRAULICS

System Pressure: ..... 1500 PSI (103.4 BAR) Max.

Hydraulic Reservoir Capacity: ..... 10 Gallons (37 Liters)

Pump Flow Rate 60 Hz: ..... 6.1 gpm (23.1 lpm)

Pump Flow Rate 50 Hz: ..... 5.0 gpm (18.9 lpm)

Fluid: ..... Exxon Univas N46 or equivalent

Filtration: ..... 10 micron absolute

### POWER

Power Requirement: ..... 5.2kVA/4.5Watt

### MOTOR

Electric: ..... 5 HP

Tires: ..... High-flotation inflatable tires  
Transportation: ..... Two-wheel cart

### WARRANTY

Term: ..... 3 Years, see page 5 for details

**Note:** All carriage weights are without facer and heater. Specifications subject to change without notice. Additional dimensions available on page 143.