

Specifications.

Materials:	Mild Steel EN3A, Stainless steel, Aluminum, Brass & Tungsten Carbide
Finish:	Natural / Zinc passivate to mild steel
Dimensions:	L310 x W110 x H230 mm
Depth of cut:	0.30 mm.
Max: length of scrape	155mm, Feed per rotation 4.5mm
Weight:	Excluding tool box 4.0 Kg Including tool box 6.0 Kg

This unit is design and manufactured to meet the requirements of National Grid Gas Industry Standards GIS/PL2-5:2006

Part 5: Electrofusion ancillary tooling.

Caldervale Technology Ltd has a policy of continuous improvement in product quality and design. Caldervale Technology Ltd therefore reserves the right to change the specification of its models at any time, without prior notice.

It is the responsibility of the operator to ensure that the PE pipe is suitable for pipe preparation if in doubt contact the PE pipe manufacturer for confirmation

Important!

This manual outlines the operation of the pipe surface preparation tooling for the scraping of PE pipe prior to the electrofusion welding process.